

## CHING-2C-PUR-Primer SERIE PUR 18










### Intended use






Fast-drying 2C-PUR-primer with excellent corrosion protection in a system configuration with a 2-component PUR topcoat (SERIE PUR 47) or CHING-PUR textured paint (ADR 47) up to corrosion protection category C3, with a long service life in accordance with DIN EN ISO 12944. Direct adhesion to a wide variety of metallic substrates, such as steel, aluminum, and swept, galvanized steel.

### Application

Industrial and agricultural machinery and equipment

### General information

	<b>Color shades</b>	RAL-, NCS-, British Standard -, Munsell-, AS-, Federal Standard- und special colors			
	<b>Gloss</b>	mat			
	<b>Mixing ratio</b>	<b>Hardener</b>	<b>per weighth</b> [Paint : Hardener]	<b>per volume</b> [Paint : Hardener]	
		Hardener D 113	100 : 11 9 : 1	6 : 1	
	<b>Pot life</b>	approx. 2 - 3 h	NC 23°C/50%   Can be re-diluted within this period if necessary.		
	<b>Stirring / Dilution</b>	Stir the product mechanically before each use. Ready to use after adding hardener. Dilute with CHING-PUR-Thinner DD 01 if necessary.			
	<b>Spraying</b>	<b>Viscosity [DIN 4]</b>	<b>Thinner [%]</b>	<b>Nozzle [mm]</b>	<b>Pressure [bar]</b>
	Cup gun	30 - 50 s	15 - 20	1,5 - 2,5	4 - 5
	Airless (Airmix)	Delivery form	≤ 5	0,31 - 0,51	120 - 200
	<b>Brush application</b>	Delivery form			
	<b>Roller application</b>	Delivery form (multiple application is recommended due to structure formation and minimum layer thicknesses)			
	<b>Flow application</b>	n.a.			

	<b>Substrate preparation</b>	according to DIN EN ISO 12944-4; qualified primer and/or intermediate coating. Surface clean, dry and free of dust, salt, oil and grease					
	<b>Viscosity delivery form</b>	40 - 50 DIN-6-seconds					
	<b>Drying time<sup>1</sup></b>	<b>Temperature</b>	<b>Dust-dry</b>	<b>Grip resistant</b>	<b>Mech. resilient</b>	<b>Recoatable<sup>2</sup></b>	
	at 40 µm	NC 23/50	30 min.	3 h	6 h	2 h <sup>3</sup>	
<sup>1</sup> Based on delivery viscosity! Humidity has a decisive influence on drying! <sup>2</sup> with itself (not normally required for top and final coats, except possibly for minimum coat thicknesses) <sup>3</sup> with suitable subsequent coating, e.g. CHING-2C-PUR-top coat SERIE PUR 47 or CHING-PUR-textured coat ADR 47							
	<b>Other values</b>	<b>Density</b> [g/cm <sup>3</sup> ]	<b>Solids</b> [Weight. %]	<b>Solid volume</b> [%] [cm <sup>3</sup> /kg]		<b>Efficiency<sup>1</sup></b> [m <sup>2</sup> /kg]	
		1,5 ± 0,1	72 ± 5	60 ± 5	390 ± 20	9,5	
		<b>WFF</b>	<b>DFT<sup>2</sup></b> [µm]	<b>Consume</b> [g/m <sup>2</sup> ]	<b>VOC-content</b> [g/l] (± 20)	<b>Temperature resistance<sup>3</sup></b>	
		1,7	40 - 60	100 ± 20	410	120°C	
These values are imputed values that may vary depending on the color shade and application. Drying times are correspondingly longer for thicker layers. The drying times are shortened by forced drying. <sup>1</sup> ± 0,5 for 40 µm dry layer thickness (depending on shade) <sup>2</sup> With layer thicknesses > µm bubbles may form! <sup>3</sup> Dry heat							
	<b>Notes</b>	<ul style="list-style-type: none"> <li>• <b>Storage</b> 24 months (in unopened original container. Store cool but frost protected!)</li> <li>• <b>Processing conditions</b> <ul style="list-style-type: none"> <li>❖ The air and object temperature should be at +10°C bis +40°C (optimally at 15-35 °C) and the relative humidity at max. 80 %. The surface temperature of the parts to be coated must be at least 3 °C above the dew point of the surrounding air during application.</li> <li>❖ Sufficient supply and exhaust air must be provided.</li> </ul> </li> </ul>					